



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581

Job Sheet 172060



Part No: D2581

Job Qty: 80 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Waterjet		pc 18/02/15
100	Waterjet	80 pcs	2/17/18	2/17/18	0.00	3.91	Waterjet1		pc 18/02/15
120	QC	80 pcs	2/17/18	2/17/18	0.00	0.00	QC8		38
130	Brake NC	80 pcs	2/19/18	2/19/18	0.01	1.89	Brake NC 1		2.89
140	QC	80 pcs	2/19/18	2/19/18	0.00	0.00	QC5		2.89
150	Packaging	80 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3		D.A.L. 13-2-28
160	QC21-SA	80 Ea	2/19/18	2/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

DAS
21
9-09

MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.4960 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	24	0

5032211

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches	+ 0.006 - 0.001	0.334 0.327	
2	Mounting Bracket	0.191inches	+ 0.005 - 0.001	0.196 0.190	
3	Mounting Bracket	0.750inches	± 0.010	0.760 0.740	
4	Mounting Bracket	3.596inches	± 0.010	3.606 3.586	
5	Mounting Bracket	2.846inches	± 0.010	2.856 2.836	
6	Mounting Bracket	1.995inches	± 0.010	2.005 1.985	
7	Mounting Bracket	0.250inches	± 0.010	0.260 0.240	

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DART
AEROSPACE

Container No: **S042562**



Mounting Bracket

PART NO:
Serial No/Batch: **D2581**
Revision:
Operation:
Change No:

Start up Operation

Job No: 172060
02/15/18

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